PATENT APPLICATION COVER SHEET Attorney Docket No. 1109.70146

I hereby certify that this paper is being deposited with the United States Postal Service as Express Mail in an envelope addressed to: Mail Stop Patent Application, Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450 on this date.

<u>3/22/04</u> Date

Express Mail No.: EV032736692US

MAGNETO-OPTICAL HEAD AND MAGNETO-OPTICAL DISK DRIVE

INVENTORS:

Goro KAWASAKI
Tsuyoshi MATSUMOTO
Hiroyasu YOSHIKAWA
Nobuyuki KANTO
Tohru FUJIMAKI
Koichi TEZUKA

GREER, BURNS & CRAIN, LTD. 300 South Wacker Drive Suite 2500 Chicago, Illinois 60606 Telephone: 312.360.0080 Facsimile: 312.360.9315 CUSTOMER NO. 24978

TITLE OF THE INVENTION

MAGNETO-OPTICAL HEAD AND MAGNETO-OPTICAL DISK DRIVE

BACKGROUND OF THE INVENTION

5 1. Field of the invention:

20

25

The present invention relates to a magneto-optical head for writing data to and reading data from a magneto-optical disk. The invention also relates to a magneto-optical disk drive provided with such a magneto-optical head.

10 2. Description of the Related Art:

JP-A-2003-51144, for example, discloses a magnetooptical head used for recording data by magnetic field modulation. The disclosed magneto-optical head includes an optical lens for forming a light spot on a data storage disk, a coil arranged between the lens and the disk for generating a magnetic field, and a magnetic element arranged between the coil and the lens. The coil generates heat when a current flows through the coil. For dissipating the heat, the magnetooptical head is provided with a heat sink surrounding the coil. With this structure, it is possible to prevent the lens from overheating due to the heat of the coil. Thus, the refractive index of the lens remains constant, whereby a proper light spot can be formed. When the disk rotates, airflow is caused. between the disk and the MO head, which contributes to the cooling of the heat sink.

In the magnetic field modulation recording system, a high-frequency current of e.g. 50MHz flows through the coil

for magnetic field generation. When a magnetic field is generated by the coil, the magnetic flux passes through the heat sink around the coil. As the direction of the magnetic field is reversed at high frequency, eddy current is generated at the heat sink. The amount of eddy current generated depends on the distance between the outer circumference of the coil and the heat sink. Specifically, the amount of eddy current increases as the distance between the heat sink and the coil decreases and the amount decreases as the distance increases.

5

10

15

20

25

When the distance between the heat sink and the coil is relatively small, the heat sink can effectively dissipate the heat generated by the coil. However, the loss due to the eddy current deteriorates the generation efficiency of the magnetic field. On the other hand, when the distance between the heat sink and the coil is relatively large, the generation of eddy current at the heat sink is reduced, so that the generation efficiency of the magnetic field improves. However, the amount of heat dissipated by the heat sink is reduced.

The deterioration of generation efficiency of the magnetic field necessitates the use of a complicated system. Specifically, for example, the current value need be adjusted in accordance with the eddy current loss or the increase of frequency. On the other hand, when the heat dissipation effect lowers, the a proper light spot fails to be formed due to the change of the refractive index of the lens, as described above.

SUMMARY OF THE INVENTION

An object of the present invention, which is conceived under the circumstances described above, is to provide a magneto-optical head capable of minimizing deterioration of the heat dissipation effect of the heat sink and deterioration of generation efficiency of the magnetic field due to eddy current loss.

According to a first aspect of the present invention, there is provided a magneto-optical head comprising: a focus lens for forming a light spot on a disk; a coil for magnetic field generation, the coil being arranged between the lens and the disk and surrounding an optical center of the lens; and an annular heat sink arranged around the coil. The distance between the outer circumference of the coil and the inner circumference of the heat sink is 70-100µm.

10

20

25

15 Preferably, the magneto-optical head of the present invention may further comprise an annular magnetic member arranged between the lens and the coil to surround the optical center of the lens.

Preferably, the magneto-optical head of the present invention may further comprise a glass substrate and a transparent dielectric layer. The glass substrate comprises a first surface to which the lens is attached and a second surface opposite to the first surface. The dielectric layer is formed on the second surface of the glass substrate. The magnetic member, the coil and the heat sink are all embedded in the dielectric layer.

Preferably, the magneto-optical head of the present

invention may further comprise an additional lens arranged farther from the disk than the focus lens is. The additional lens has an optical center coinciding with the optical center of the focus lens. The additional lens and the focus lens cooperate with each other to provide an integrated numerical aperture of 0.8-0.9. The coil may have an outer diameter of no greater than $300\mu\text{m}$.

According to a second aspect of the present invention, there is provided a magneto-optical disk drive comprising: a lens for forming a light spot on a disk of a surface-recording type; a coil for magnetic field generation, the coil being arranged between the lens and the disk and surrounding an optical center of the lens; and an annular heat sink arranged around the coil. The distance between the outer circumference of the coil and the inner circumference of the heat sink is 70-100µm, and the distance between a surface of the disk and the coil is 3-50µm.

10

15

20

Other features and advantages of the present invention will become clearer from the detailed description given below with reference to the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a sectional view illustrating a magneto-optical head according to a first embodiment of the present invention;

25 Fig. 2 is an enlarged sectional view of a principal portion of the magneto-optical head shown in Fig. 1;

Fig. 3 is a graph showing simulation values of temperature

increase at the coil core portion and the eddy-current loss of the heat sink relative to the coil-heat sink distance;

Fig. 4 is a sectional view illustrating a magneto-optical head according to a second embodiment of the present invention; and

Fig. 5 is a graph showing the loss of a magnetic field (corresponding to the eddy-current loss) relative to the coil-heat sink distance.

10 <u>DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS</u>

5

Preferred embodiments of the present invention will be described below in detail with reference to the accompanying drawings.

Fig. 1 schematically illustrates a magneto-optical head 15 10 according to a first embodiment of the present invention. The magneto-optical head 10 includes, as optical lenses for forming a light spot on a recording layer D2 of a disk D, a first lens member 100 arranged closer to the disk D, and a second lens member 200 arranged farther from the disk D than the first lens member 100. The numerical aperture (NA) to be provided 20 by the two lenses is set to a relatively large value like 0.8-0.9, for example. The disk D is designed as a so-called surface-recording type or front illumination type, for which the optical unit and the magnetic coil for performing the 25 magnetic field modulation are provided on the same side of the storage disk. The disk D comprises a substrate D1, the recording layer D2 formed on a surface of the substrate D1,

and a transparent protective layer D3 in the form of a thin film covering the recording layer D2. The magneto-optical head 10 emits laser beams toward the recording layer D2 of the disk D to form a light spot on the recording layer D2.

5 The second lens member 200 is held by a holder 210. holder 210 is microactuated by an electromagnetic actuator 310 at least in the tracking direction relative to a carriage 300 which can perform seek movement in the radial direction of the The first lens member 100 is supported by the carriage 10 300 via a suspension 320 which can be elastically deformed. The suspension 320 elastically biases the first lens member 100 toward the disk D. The first lens member 100 and the second lens member 200 are so arranged that respective optical centers are located on a common axis. In the carriage 300 is also 15 disposed an upwardly reflecting mirror 330 arranged below the second lens member 200 and inclined at 45° relative to the horizontal direction. Thus, parallel laser beams travelling from a fixed optical unit (not shown) in the horizontal direction is reflected by the mirror 330 toward the second lens 20 member 200 and the first lens member 100. As noted above, the first lens member 100 together with the second lens member 200 forms a light spot on the recording surface of the disk D. non-illustrated optical unit is provided with a beam splitter and a photodetector. After the laser beams are reflected by 25 the recording layer D2, the photodetector detects the reflected light.

Next, with reference to Fig. 2, the structure of the first

lens member 100 will be described in detail in relation to the disk D. As shown in Fig. 2, the first lens member 100 comprises a transparent glass substrate 110, a generally semispherical lens 120 bonded to a surface of the glass substrate 110 opposite to the disk D, a magnetic layer 130, a coil 140, and a heat sink 150. The magnetic layer 130 is formed on the disk D-side surface of the glass substrate 110 and embedded in a transparent dielectric layer 160 by a semiconductor thin film formation process.

5

20

25

The magnetic layer 130 is made of an alloy mainly composed of nickel, iron or cobalt and has a relatively high saturation flux density. The magnetic layer 130 may be a doughnut-like circular plate having a thickness of 1 to 100 µm and an inner diameter for allowing laser beams to passing through the inside of the magnetic layer.

The coil 140 can generate a perpendicular magnetic field at a region of the disk D where a light spot is to be formed. The coil 140 has a spiral or a concentric shape surrounding the optical center axis of the first lens member 100 and laser beams passing therethrough and having a minimum inner diameter d which is so set as not to block the laser beams. In this embodiment, the coil 140 has a two-layer structure. For example, the coil 140 may be made of copper by the semiconductor thin film formation process. The line element of the coil 140 may have a thickness and a width of 1 to 100µm.

The heat sink 150 may comprise a doughnut-like circular plate arranged in the same layer as the coil 140 to surround

the coil 140. As the material of the heat sink 150, use may be made of a good heat conductor such as gold, silver or copper, for example. However, it is most preferable to make the heat sink 150 using the same material as the coil, i.e. copper, because, in that case, the heat sink 150 can be made in the same formation process as the coil 140.

As noted above, in the magneto-optical head 10, the first lens member 100 is biased toward the disk D by the suspension 320. When the magneto-optical head 10 is made close to the disk D during the rotation of the disk D, the first lens 100, functioning as a slider, floats from the surface of the disk D, with a gap of 3-5µm. In view of such a relationship with the disk D, when the numerical aperture to be provided by the first lens member 100 and the second lens member 200 is 9, the inner diameter d1 of the coil 140 may be e.g. 100µm, which ensures that the laser beams passing through the first lens member 100 are not blocked by the coil. Accordingly, in view of e.g. the strength of the intended magnetic field and the impedance, the outer diameter d2 of the coil 140 may be no more than 300µm and preferably about 200µm.

During the recording by the magnetic field modulation, an alternating current of 20-50MHz flows through the coil 140. As a result, a perpendicular alternating magnetic field is generated at a portion where a light spot is to be formed, which corresponds to the core region of the coil 140. The magnetic layer 130 prevents the magnetic field from spreading below the magnetic layer 130, whereby the generation of the perpendicular

magnetic field can be performed efficiently.

When the alternating current flows through the coil 140, the coil 140 heats up. Accordingly, the temperature of the dielectric layer increases at the core region of the coil 140. 5 Such a temperature increase should be suppressed as much as possible for preventing the change of the properties, such as refractive index, of the first lens member 100 so that reading/writing errors will not occur. The heat sink 150 dissipates the heat generated at the coil 140 to the outside. 10 In this embodiment, the heat sink 150 is embedded in a portion close to the disk D-side surface of the first lens member 100. Therefore, the cooling effect is enhanced by the airflow generated between the first lens member 100 and the disk D during the rotation of the disk D. Obviously, the closer the inner 15 circumference of the heat sink 150 is to the coil 140, the higher the cooling effect is. However, when the heat sink 150 is too close to the coil 140, a large amount of magnetic flux generated by the coil 140 traverses the heat sink 150, which leads to greater eddy-current loss. Heretofore, no study has been done 20 to search for optimum positional relationship between the coil 140 and the heat sink 150, and the present invention is the first to find out the optimum positional relationship between the coil 140 and the heat sink 150 in the magneto-optical head 10 of this kind.

25 Fig. 3 is a graph showing simulation values of temperature increase at the core portion of the coil 140 of the first lens member 100 and the eddy-current loss of the heat sink 150

relative to the coil-heat sink distance d3 when a magnetic field of 2000e is generated by the coil 140 (the lens-disk distance Herein, the coil-heat sink distance d3 means the distance between the outer circumference of the coil 140 and the inner circumference of the heat sink 150 (See Fig. 2). the graph, the respective values when the coil-heat sink distance d3 is 7µm, 100µm or 200µm are shown. As shown in the graph, the eddy-current loss is small when the coil-heat sink distance exceeds 100µm, while the eddy-current loss sharply increases particularly when the coil-heat sink distance d3 is The temperature at the coil core sharply smaller than 70µm. increases when the coil-heat sink distance d3 exceeds 100µm, which means that the heat dissipation effect is considerably deteriorated. From the above, it is found that the coil-heat sink distance d3 should not exceed 100µm in view of the heat dissipation effect but should not be smaller than 70µm in view of the eddy-current loss. Therefore, to ensure good heat dissipation effect by the heat sink 150 while suppressing the eddy-current loss to an allowable level, it is preferable that the coil-heat sink distance d3 is within a range of about 70-100µm.

10

15

20

25

Fig. 4 schematically illustrates a magneto-optical head 10 according to a second embodiment of the present invention. In the magneto-optical head 10 of this embodiment again, a high numerical aperture (NA) is provided by a first leans member 100 arranged closer to the disk D and a second lens member 200 arranged farther from the disk D than the first lens member

100 as lenses for forming a light spot on a recording layer D2 of the disk D. In this embodiment, however, both of the two lenses are held by a holder 210 which is microactuated in the tracking direction and in the focusing direction by an electromagnetic actuator 310. Below the second lens member 200 is provided an upwardly reflecting mirror 320. 320 reflects laser beams emitted from a fixed optical unit (not shown), whereby the laser beams become incident on the second lens member 200 and the first lens member 100. The laser beams form a light spot on the recording layer D2 of the disk D by the operation of the first lens member 100 and the second lens member 200. The light reflected by the disk D travels along the above-described path in the reverse direction to return to the fixed optical unit. In the fixed optical unit, a focus error signal and a tracking error signal are generated. Based on the signals, the electromagnetic actuator 310 is driven to perform control so that a proper light spot is formed on a track of the disk D.

5

10

15

20

25

Similarly to the first lens member of the first embodiment, the first lens member 100 of this embodiment may include a magnetic layer 130, a coil 140 and a heat sink 150 embedded in a transparent dielectric layer 160. In this embodiment, however, the surface-to-surface distance between the first lens member 100 and the disk D is 30-50µm. Since the distance of the first lens member 100 from the disk D is larger than that of the first lens member 100 of the first embodiment which is of a floating slider type, the inner diameter d1 of the coil

140 need be correspondingly larger than the first embodiment, although the necessary inner diameter d1 varies depending on the intended numerical aperture of the two lenses.

In this embodiment again, there exists a proper value of the coil-heat sink distance d3 which can ensure good heat dissipation effect by the heat sink 150 while suppressing the eddy-current loss.

5

10

15

20

25

Fig. 5 is a graph showing the loss of a magnetic field (corresponding to the eddy-current loss) relative to the coil-heat sink distance d3 when the distance between the first lens member 100 and the disk D is 30µm. As is clear from the graph, the loss of the magnetic field can be suppressed to no more than 3% when the coil-heat sink distance d3 approximately no less than 70µm. The heat dissipation efficiency in this embodiment has a tendency which is similar to that shown in Fig. 3. Therefore, in this embodiment again, it is preferable that the coil-heat sink distance d3 is set to no more than 100µm from the viewpoint of the heat dissipation efficiency of the heat sink 150. Thus, it is preferable to set the coil-heat sink distance d3 to a range of about 70-100µm for ensuring good heat dissipation effect by the heat sink 150 while suppressing the eddy-current loss to an allowable level.

As described above, according to the present invention, the distance between the coil 140 and the heat sink 150 in the magneto-optical head 10 of a surface-recording type is set to an optimum value. Therefore, heat generated at the coil 140

can be efficiently dissipated to the outside without receiving adverse affect by the eddy-current loss which is caused during high-frequency driving. Moreover, the generation of eddy current at the heat sink 150 can be suppressed even with the use of a simple circuit structure, and the temperature increase can be suppressed to the minimum.